

## LAPRENE® 8P1901A27 NERO - SEBS

Physical properties	Value	Unit	Test Standard
Density	64.6	lb/ft <sup>3</sup>	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100% strain	102	psi	ISO 37
Tensile stress at 300%, perpendicular	232	psi	ISO 37
Compression Set under constant strain at 70 °C, 24h	20	%	ISO 815
Tensile strain at break (TPE)	660	%	ISO 37
Tensile stress at break (TPE)	798	psi	ISO 37
Shore A hardness-TPE, 3s	27	-	ISO 868
Tear strength	103	lb/in	ISO 34-1

### Typical injection moulding processing conditions

Temperature	Value	Unit
Zone1 temperature	419 - 437	°F
Zone2 temperature	437 - 455	°F
Zone3 temperature	446 - 464	°F
Nozzle temperature	446 - 464	°F
Mold temperature	86 - 122	°F

### Other text information

#### Pre-drying

Drying not necessary

#### Longer pre-drying times/storage

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.